

## Self Clinch Flush Head Studs



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Thread And Pitch	D ± 0.4	H Maximum	Hole Size In Panel + 0.08 - 0.0	Min CL To Edge Of Panel
M2.5 x 0.45	4.1	1.95	2.5	5.4
M3 x 0.5	4.6	2.1	3.0	5.6
M3.5 x 0.6	5.3	2.25	3.5	6.4
M4 x 0.78	5.9	2.4	4.0	7.2
M5 x 0.8	6.5	2.7	5.0	7.2
M6 x 1.0	8.2	3.0	6.0	7.9
M8 x 1.25	9.6	3.7	8.0	9.6

L - Available Lengths On Request

Materials	Finish
Carbon Steel	Electro Zinc Plated
	
300 Series Stainless Steel - A2	
The Following Installation Panel Material Hardness Limitations Apply When Installing	
Steel	80HRB Maximum
Stainless Steel	70HRB Maximum

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY